



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4148-041
Job Sheet 184958



Part No: D4148-041

Job Qty: 6 ea

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/19/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD VERF:EC

Ship Via:

7276

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Small Fab-3		JAN 02 2019 DAS 58
100	Small Fab	6 pcs	11/9/18	11/9/18	0.00	1.80	Small Fab-6		JAN 08 2019 DAS 68
110	QC	6 pcs	11/9/18	11/9/18	0.00	0.00	QC5		JAN 08 2019 DAS 68
120	Packaging	6 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-2		JAN 08 2019 DAS 68
130	QC21-SA	6 Ea	11/9/18	11/9/18	0.00	0.00	QC21		JAN 08 2019 DAS 68

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	12 Ea (2 ea)	90-Start up Operation	J109999
AN4C13A	Bolt	18 Ea (3 ea)	90-Start up Operation	5123692
D2690-6	Lanyard	6 Ea (1 ea)	90-Start up Operation	5134239
D3910-1	Crosstube Lug	6 pcs (1 ea)	90-Start up Operation	5129820
D4091-1	Mounting Lug	6 pcs (1 ea)	90-Start up Operation	5129805
D4148-1	Crosstube Lug Plate, Fwd	12 Ea (2 ea)	90-Start up Operation	5115564
D4148-3	Stud Receiver, Lower	6 Ea (1 ea)	90-Start up Operation	5141253
D4148-5	Eyebolt Stud	6 Ea (1 ea)	90-Start up Operation	5120312
MS17984-C413	Quick Release Pin	6 pcs (1 ea)	90-Start up Operation	51338115 51129061
MS20615-4M18	Rivet	48 Ea (8 ea)	90-Start up Operation	51096729 5127308439
MS21043-3	Nut	12 Ea (2 ea)	90-Start up Operation	5109966
MS21043-4	Nut	18 Ea (3 ea)	90-Start up Operation	5119223
NAS1149C0332R	Washer	24 Ea (4 ea)	90-Start up Operation	5104354
NAS1149C0432R	Washer	36 Ea (6 ea)	90-Start up Operation	5103990



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S142058



Part: D4148-041

Job No: 184958

Serial No/Batch: S142058

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/04/19

Plex 1/2/19 1:42 PM dart.quirion.sonia

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	12	157	0
	AN4C13A	18	162	0
	D2690-6	6	57	0
	D3910-1	6	40	0
	D4091-1	6	47	0
	D4148-1	12	61	0
	D4148-3	6	1	0
	D4148-5	6	24	0
	MS17984-C413	6	28	0
	MS20615-4M18	48	313	0
	MS21043-3	12	720	0
	MS21043-4	18	793	0
	NAS1149C0332R	24	3,082	0
	NAS1149C0432R	36	1,941	0
Part Specifications				
Specifications could not be found.				